



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4165-9

Job Sheet 172967



Part No: D4165-9

Job Qty: 4 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/12/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV B SHEETS 5,6 IPP Rev:A 11.03.09 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/10/18	0.00	0.00	Start Up Waterjet		2 18/03/16
100	Waterjet	4 pcs		3/10/18	0.00	0.51	Waterjet1		2 18/03/16
110	QC	4 pcs		3/10/18	0.00	0.00	QC2 Waterjet-3		2 18/03/16
120	QC	4 pcs		3/10/18	0.00	0.00	QC8-4		2 18/03/16
123	Brake NC	4 pcs		3/10/18	0.04	0.51	Brake NC 2		2 18/03/16
127	QC	4 pcs		3/10/18	0.00	0.00	QC5		2 18/03/16
130	HandFinish	4 pcs		3/12/18	0.00	0.57	HandFinish1		2 18/03/16
135	QC	4 pcs		3/12/18	0.00	0.00	QC3		2 18/03/16
140	Packaging	4 pcs		3/12/18	0.00	0.00	Packaging3-2		2 18/03/16
150	QC21-SA	4 Ea		3/12/18	0.00	0.00	QC21		2 18/03/16

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	2.5360 sf (.634 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	3	91	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 11:50 AM dart.logan.david



Container No: S052163



Part: D4165-9

Job No: 172967

Serial No/Batch: S052163

Revision:

Inspector:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/16/18

12961

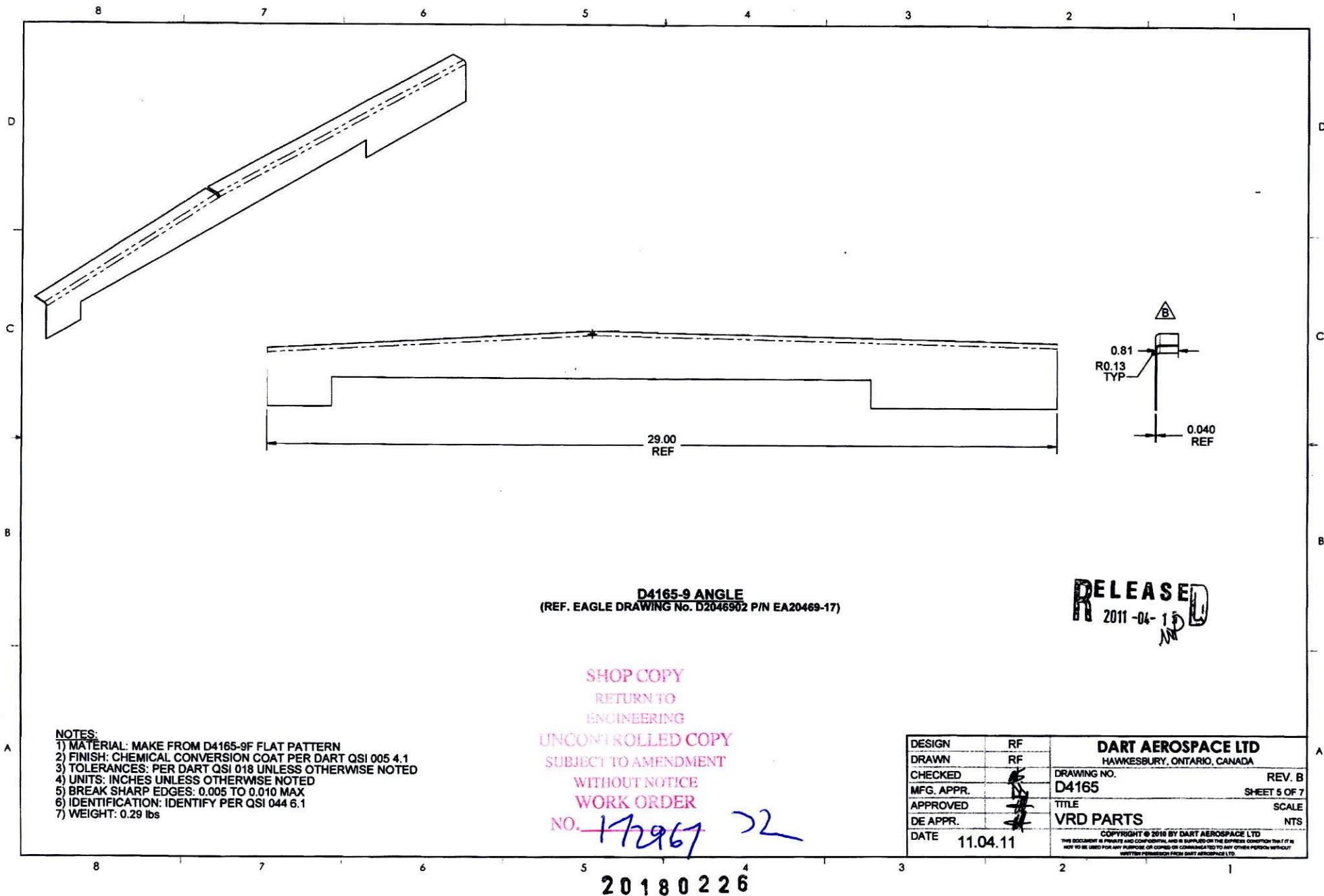
D4165-9

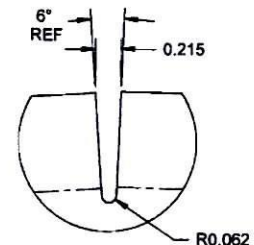
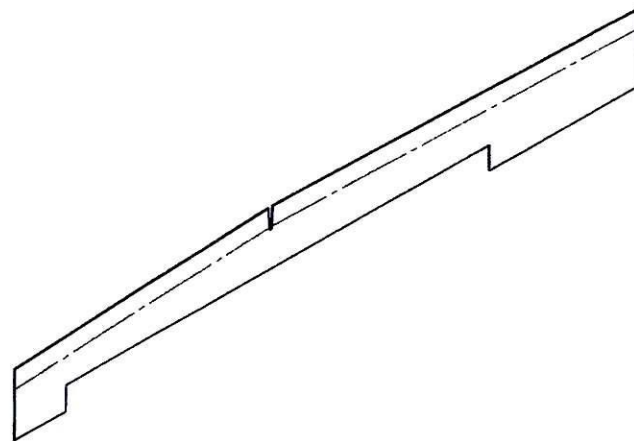
FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

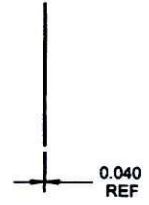
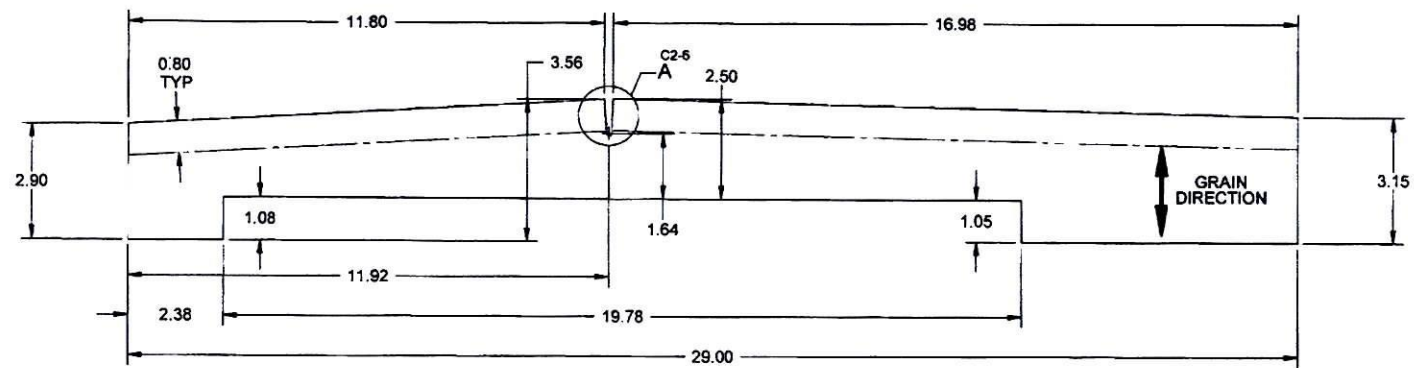
Measured by:	de	Audited by:	DD	Preliminary Approval:	
Date:	18/03/16	Date:	18-3-16	Date:	

Rev	Date	Change	Revised by	Approved
A	11.04.28	New Issue	KJ 	





DETAIL A
SCALE 3X



D4165-9F FLAT PATTERN
(REF. EAGLE DRAWING No. D2046902 P/N EA20469-17)

- NOTES:**
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK
QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037
OR ASTM B209
PER DART SPEC M2024T3S.040
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.29 lbs

RELEASED
2011-04-15

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4165	SHEET 6 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	VRD PARTS	NTS
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